## NICOLAS 🎇 JAY

### L'Ensemble

2022 Pinot Noir | Willamette Valley



"It's completely captivating..."

The Wine Enthusiast

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#### L'Ensemble

### 2022 Pinot Noir I Willamette Valley

The core objective to venture into the Willamette Valley would be two-fold.

The pursuance of the best possible vineyards, first. Then understanding if a cuvée made outside the constraints of the Appellation d'Origine Contrôlée could deliver sense of place and enchanting textures as prolifically as the great climats of the Côte d'Or.

It would take the highest of expectations across dozens of vinevards for half a decade. Micro-fermenting newly discovered blocks in search of hidden subtleties and hundreds of hours of relentless determination, year after year, until a path could emerge.

A passageway to a special wine, a wine that symbolizes a refined expertise that can only come from 35 vintages on top of the world's most hallowed Pinot Noir ground.

> Together, The Whole, The Entire « The L'Ensemble »

100% family-owned | 100% Organic, Bio-Dynamic or Live | 100% Spontaneous Native Yeast Fermentation | French oak aging 15 months | Bottled unfined, unfiltered | 100% estate produced and bottled

96 Points | International Wine Report 96 Points | Wine Anorak 95 Points | Decanter 94 Points | Jeb Dunnuck 93 Points | Wine Spectator

Relentless stewardship of terroir & vintage character | Authenticity | Showcasing fine-grained tannins & complex textures | Preciseness & balance | Weight without heaviness | Naturally high micro-biome count | Aliveness in the bottle